

Arc-Force Weld Testing LLC

Procedure Qualification Record (PQR)

Test Results # 042

Guided Bend Test

Specimen No.	Type of Bend/Break	Result	Remarks
42.1	Break	Pass	
42.2	Micro Etch	Pass	Good Penetration

Visual Inspection:

Appearance Acceptable

Undercut Acceptable

Porosity None

Covexity None

Test Date 11/02/15

Process GMAW

Filler/Gas R4043/100% Argon

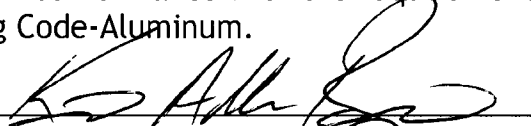
Material Type and Dimension 1/8" 6061 T6

Position 2G

Welder's name

Tests conducted for Shaftmasters

We, the undersigned, certify that the statements in this record are correct and that the test welds were prepared, welded, and tested in conformance with the requirements of Clause 4 of AWS D1.2, (2011) Structural Welding Code-Aluminum.

Signed 

By KEVIN ALLEN RIDGE

Date 11/02/15



Kevin Ridge
CWI 12112001
QC1 EXP. 11/1/2018